

Important

This Technical Data Sheet and the corresponding Installation Instructions provide important information to ensure the installed engine will operate according to the design specification in the Volvo Penta application for certification.

Requirements marked with  are considered as critical for exhaust emissions compliance according to the design specification in the Volvo Penta application for certification.

Failing to follow and meet these instructions and requirements when installing a certified engine in a piece of nonroad equipment for use in the United States violates U.S. federal law (40 CFR 1068.105(b)), subject to fines or other penalties as described in the Clean Air Act.

General

In-line four stroke diesel engine with direct injection. Rotation direction, anti-clockwise viewed towards flywheel

Number of cylinders			4
Displacement, total	liters in ³	5,13 313	
Firing order		1-3-4-2	
Bore	mm in	110 4,33	
Stroke	mm in	135 5,31	
Compression ratio		17.5:1	
Wet weight (Not including after treatment system)	Engine only	kg lb	583 1285
	Power pac	kg lb	877 1933
	Power pac, compact cooling package	kg lb	802 1768

Performance		rpm	1500	1800	2000	2300
ICFN Power 105 kW	without fan	kW hp	104 141	105 143	105 143	105 143
	with fan 600 mm pull	kW hp	99 135	98 133	98 133	98 133
Torque at:	ICFN Power 105 kW	Nm lbf ft	660 487	557 411	502 370	436 322
Max torque at engine speed	ICFN Power	1200 rpm	Nm lbf ft		710 524	
Power tolerance		%			±3	
Mean piston speed		m/s ft/sec	6,8 22,1	8,1 26,6	9,0 29,5	10,4 34,0
Effective mean pressure at:	ICFN Power 105 kW	MPa psi	1,62 235	1,36 198	1,23 178	1,07 155
Total mass moment of inertia, J (mR ²) (not including flywheel)		kgm ² lbft ²		0,253 6,0		
Friction Power		kW hp	12 16	16 22	20 27	26 35
Derating see Technical Diagrams						

Cold start performance

*Cold start limit temperature	without starting aid	°C °F	-15 5
	with manifold heater 4 kW	°C °F	-30 -22
	with manifold heater 4 kW and block heater	°C °F	-35 -31
*Specify oil quality	Above -15°C; 15W40 Above -25°C; 10W30 Below -25°C; 5W30		
Block heater type	Make	Power kW	Engaged hours
	Volvo	1,5	Cooling water temp engine block

* See also general section in the sales guide

Lubrication system

Lubricating oil consumption (average)		Vol%	0,05
Oil system capacity including filters		liter US gal	16 4,23
Oil pan capacity:	Max	liter US gal	13,5 3,57
	Min	liter US gal	9,5 2,51
Oil change intervals/specifications	VDS4, VDS4.5	h	500
		h	
Engine angularity limits:	front up	°	40
	front down	°	45
	side tilt	°	40
Oil pressure at rated power		kPa psi	425 62

Lubrication system

Lubrication oil temperature in sump:	max	°C °F	125 257
Oil filtration efficiency (in accordance with ISO 4548-12)	97%	μ	36
	50%	μ	14

Fuel system

Urea consumption (vol% of diesel consumption)	vol%	7%	
Fuel to conform to		EU EN590 US D975, 1-D and 2-D (Max 15ppm sulphur and 7% FAME)	
System supply flow at max. speed	liter/h US gal/h	102 26,9	
Fuel supply line max. restriction (Measured at fuel inlet connection)	kPa psi	25 3,6	
Fuel supply line max. pressure, during engine stand still (measured at fuel inlet connection)	kPa psi	20 2,9	
System return flow at max. speed	liter/h US gal/h	60,0 15,9	
Fuel return line max. restriction (Measured at fuel return connection)	kPa psi	15 2,2	
Max. allowable inlet fuel temp (Measured at fuel inlet connection)	°C °F	80 176	
Prefilter / Water separator filtration efficiency	99%	μ	30
Main fuel filter filtration efficiency (in accordance with ISO 19438)	98% 96%	μ	5 4
Governor type/make, standard	Volvo/ EMS 2.3		
Injection pump type/make	Denso HP3		

Intake and exhaust system

	Inlet air temp	rpm	1500	1800	2000	2300	
Charge air consumption at: (+25°C and 100kPa)	ICFN Power 105 kW	25°C 77°F	m³/min cfm	8,0 283	9,4 332	9,5 335	10,7 378
	See front page for important information						
Max allowable air intake restriction including piping		kPa psi		5,5 0,8			
Heat rejection to exhaust at:	ICFN Power 105 kW	kW BTU/min	58 3293	59 3355	59,7 3395	68,4 3890	
Exhaust gas temperature after turbine at:	ICFN Power 105 kW	°C °F	357 675	316 601	315 599	322 612	
	See front page for important information						
Max allowable back pressure in exhaust line (after turbine) Pipe dimension Ø:	102 mm	kPa psi	10 1,5	11 1,6	12 1,7	12 1,7	
	See front page for important information						
Max allowable temperature drop between turbine and SCR muffler inlet (in average over a typical customer cycle (not stationary points)).		Δ°C Δ°F		15 27			
SCR muffler pressure drop (at exhaust gas flow and exhaust temp given)		kPa psi	5 0,7	5 0,7	6 0,9	6 0,9	
Exhaust gas flow at: (temp and pressure after turbine at the corresponding power setting)	ICFN Power 105 kW	m³/min cfm	16,3 576	17,5 618	17,7 625	19,7 696	

Cooling system			rpm	1500	1800	2000	2300		
Heat rejection radiation from engine at:	ICFN Power 105 kW	kW BTU/min		5 262	3 171	2,8 159	3 171		
Heat rejection to coolant at:	ICFN Power 105 kW	kW BTU/min		62 3520	66 3742	73,1 4157	78,4 4459		
Radiator cooling system type			Closed circuit						
Standard radiator core area	ICFN Power 105 kW	m ² foot ²				0,6 6,46			
Compact cooling package radiator core area	ICFN Power 105 kW	m ² foot ²				0,28 3,01			
Fan diameter	600 mm	ICFN Power 105 kW	mm in			600 23,62			
Maximum fan power consumption	600 mm pull	kW hp		5,1 7	7,2 10	7,2 10	7,2 10		
Fan drive ratio	fan Ø600			1.4:1					
Coolant capacity:	engine		liter US gal	13 3,4					
	engine + standard radiator with hoses and expansion tank		liter US gal	47 12,4					
	engine + compact cooling package radiator with hoses and expansion tank		liter US gal	31 8,2					
Coolant pump			drive/ratio	belt/1,40:1					
Coolant flow with standard system			l/s US gal/s	5,4 1,4	6,5 1,7	7,2 1,9	8,2 2,2		
Minimum coolant flow			l/s US gal/s				4,5 1,2		
Maximum outer circuit restriction incl. piping			kPa psi	40,0 5,8					
Thermostat:	start to open		°C °F	85 185					
	fully open		°C °F	95 203					
Maximum static pressure head (expansion tank height + pressure cap setting)			kPa psi	110 16,0					
Minimum static pressure head (expansion tank height + pressure cap setting)			kPa psi	85 12,3					
Standard pressure cap setting			kPa psi	100 14,5					
Maximum top tank temperature			°C °F	107 225					
Recommended Draw down capacity. The difference between min coolant level in the expansion tank and the lowest level where the engine's coolant system still are functioning			liter US gal	2 0,5					

Charge air cooler system			rpm	1500	1800	2000	2300
Heat rejection to charge air cooler	ICFN Power 105 kW		kW BTU/min	18,3 1041	21,3 1211	20,9 1189	23 1308
Charge air mass flow	ICFN Power 105 kW	kg/s		0,155	0,182	0,185	0,208
Charge air inlet temp. (Charge air temp after turbo compressor)	ICFN Power 105 kW	°C °F		165 329	165 329	161 322	160 320
 See front page for important information Max allowable Charge air outlet temp. (Charge air temp after charge air cooler)		°C °F		49 120	49 120	49 120	50 122
 See front page for important information Maximum pressure drop over charge air cooler incl. piping		kPa psi		7 1,02	8 1,16	9 1,31	11 1,60
Charge air pressure (relative) (After charge air cooler)		kPa psi		175 25,38	178 25,82	170 24,66	159 23,06
Standard charge air cooler core area		m ² foot ²				0,5 5,38	
Compact charge air cooler core area		m ² foot ²				0,22 2,37	

Cooling performance: 0,6 m² radiator and 600mm fan, pull

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and std coolant. Valid at 1 atm.

ICFN Power 105 kW							
Engine speed rpm	Engine power kW hp	Air on temp		Air flow		External restriction	
		°C	°F	m ³ /s	ft ³ /s	Pa	psi
1500	104	80	176	6,2	219,0	0	
	141	79	174	5,9	208,4	100	0,015
		79	174	5,8	204,8	200	0,029
		77	171	5,3	187,2	300	0,044
	2300	105	79	174	7,6	268,4	0
		79	174	7,4	261,3	100	0,015
		78	173	7,2	254,3	200	0,029
		78	172	7,1	250,7	300	0,044
		77	171				

Cooling performance: 0,28 m² radiator and 600mm fan, pull

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and 40% coolant. Valid at 1 atm.

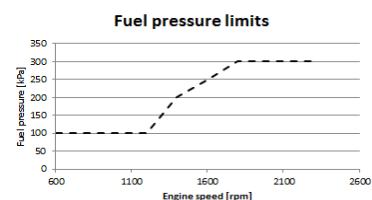
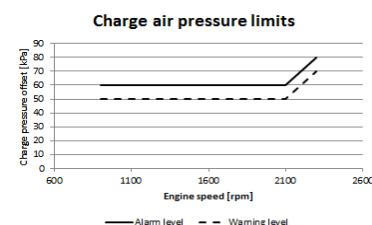
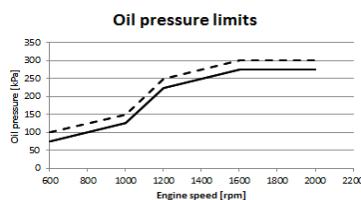
ICFN Power 105 kW							
Engine speed rpm	Engine power kW hp	Air on temp		Air flow		External restriction	
		°C	°F	m ³ /s	ft ³ /s	Pa	psi
1500	104	62	144	6,0	211,9	0	
	141	61	142	5,8	204,8	100	0,015
		59	137	5,4	190,7	200	0,029
		54	129	4,9	173,0	300	0,044
	2300	105	61	142	7,0	247,2	0
		60	141	6,9	243,7	100	0,015
		59	138	6,6	233,1	200	0,029

Engine management system

Functionality		Alternatives			Default setting
Governor mode		Droop	Isochronous		Isochronous
Governor droop		10	125	Nm/rpm	
Governor response		Adjustable PI constants			
Idle speed		600	900	rpm	700
Stop function					Replaced by "Ignition of stop engine"
Preheating function		Ignition	Request	Request + temp	If preheat is available, preheat will be active at ignition on if temp low or demanded by driver.
Lamp test					No lamp test, not used any longer
Ignition of stop engine		Yes	No		No

Engine sensors and switch settings		Alarm level		Engine protection	
Parameter	Unit	Setting range	Default setting	Level	Action. Default/Alternative
Oil temp	°C		125	125	Derate/Shut down
Oil pressure	kPa		75,0	75	Shut down.
	Rated speed	kPa	275	275	Shut down.
Oil level			Low level		
Coolant temp	°C		107	107	Derate/Shut down
Coolant level		See cooling system	On	Low level	Derate/Shut down
Fuel feed pressure	Low idle	kPa	100		
	Rated speed		300		
Water in fuel			Alarm when closed		
EGR temp	°C		210	210	Derate/Shut down
Air filter pressure drop			5kPa		
Altitude, above sea	m			700	Automatic derating, see section derating
Charge air temp	°C		120	120	Derate/Shut down
Charge air pressure	kPa		Alarm map value	Alarm map value	Derate/Shut down
SCR temp	°C		515	515	Derate

Parameter	Warning	Alarm	Derated 0% to engine protection map	Derated 100% to engine protection map	Forced idle after 5 sec	Forced shut down after 0 sec
Coolant temp	102°C	107°C	107°C	112°C		
Oil temp	120°C	125°C	125°C	130°C		
Low oil pressure	Warning map value	Alarm map value				Alarm map value
High charge air temp	115°C	120°C	120°C	140°C		
High charge air pressure	Warning map value	Alarm map value		Alarm map value		
EGR temp	200°C	210°C	210°C	220°C		



Electrical system

Voltage and type			24V			
Alternator:	make			MELCO		
	output	A		110/130		
	tacho output	Hz/alternator rev.				
	drive ratio					
Starter motor:	make			MELCO		
	type			85P50/90P55		
	output	kW	5 / 5,5			
		hp	6,8 / 7,5			
Number of teeth on:		flywheel	137			
		starter motor	10 / 12 teeth			
Inlet manifold heater (at 20 V)		kW	4			
Power relay for the manifold heater		A	200			

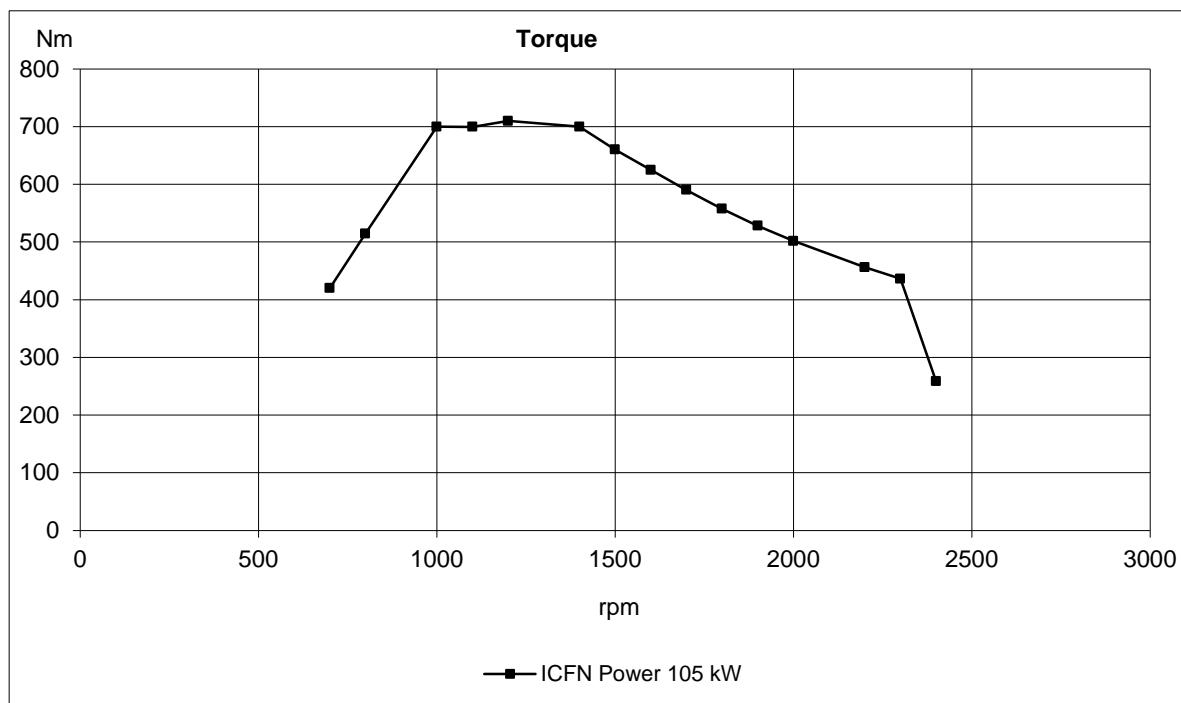
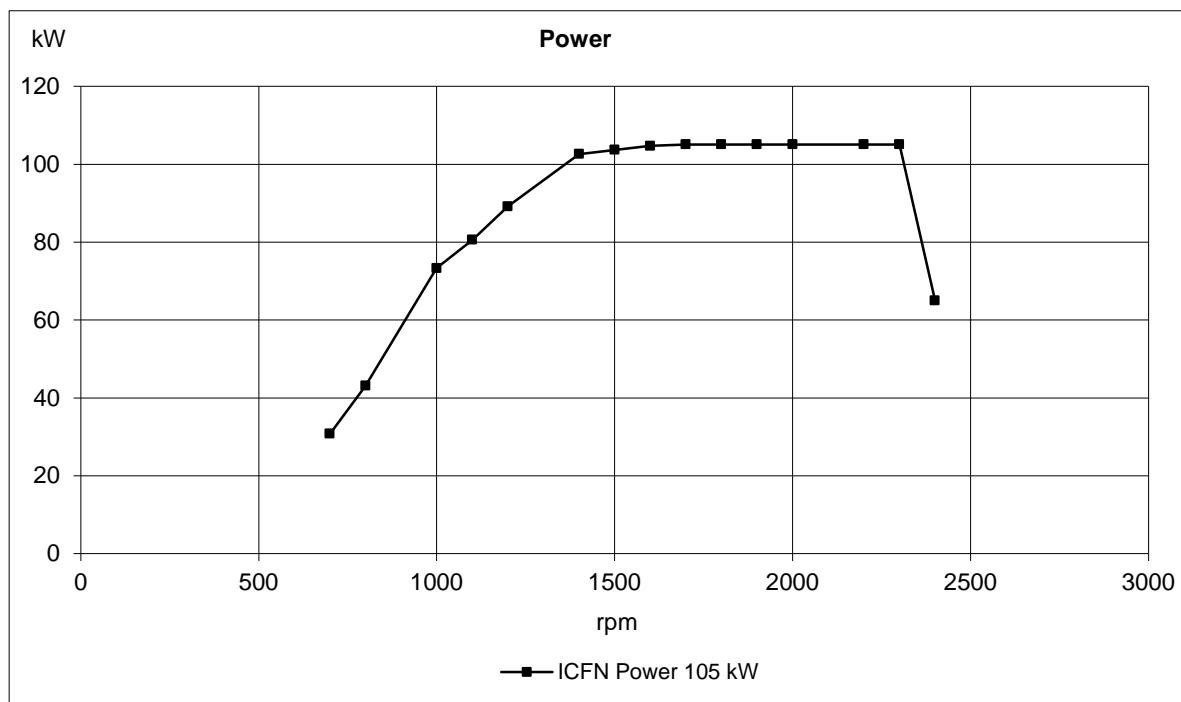
Conditions: (5 mΩ main circuit resistance@ 20°C)	Temperature	°C	25	0	-15
	Battery	Ah / CCA	100/700	100/700	100/700
Crank speed	rpm		197	150	123
Crank current	A		173	265	320
Starter input power during crank	kW		3,90	4,70	5,20
Battery power during crank	kW		4,00	5,10	5,70
Min battery @ 0°C	Ah / CCA				

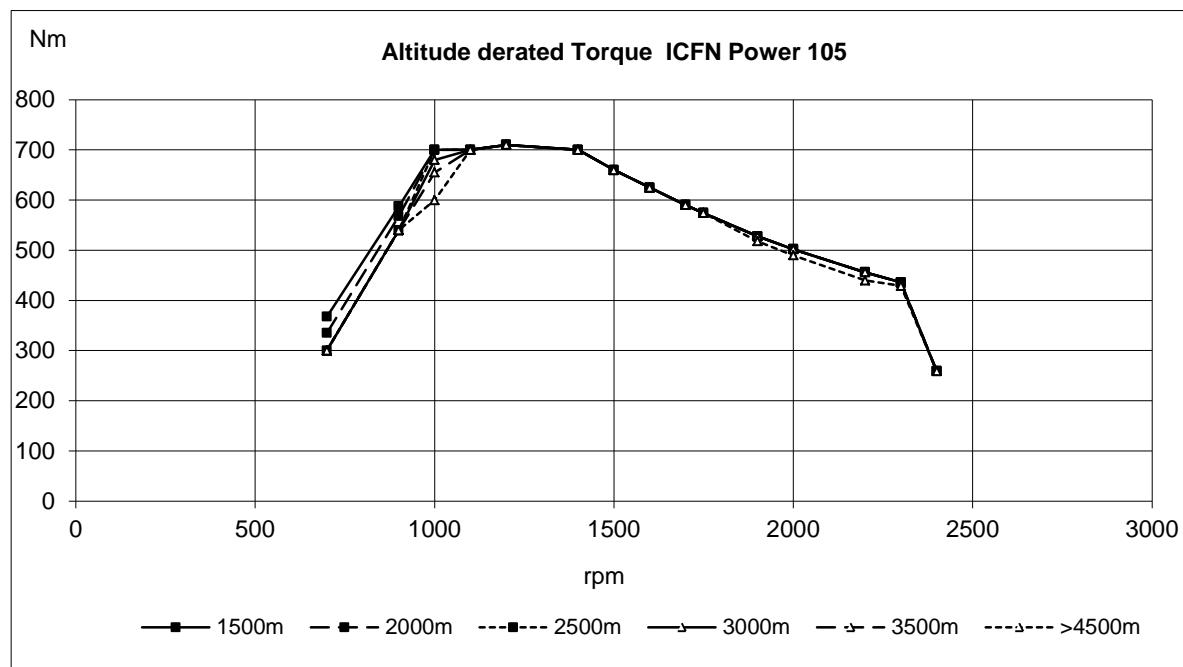
Power take off

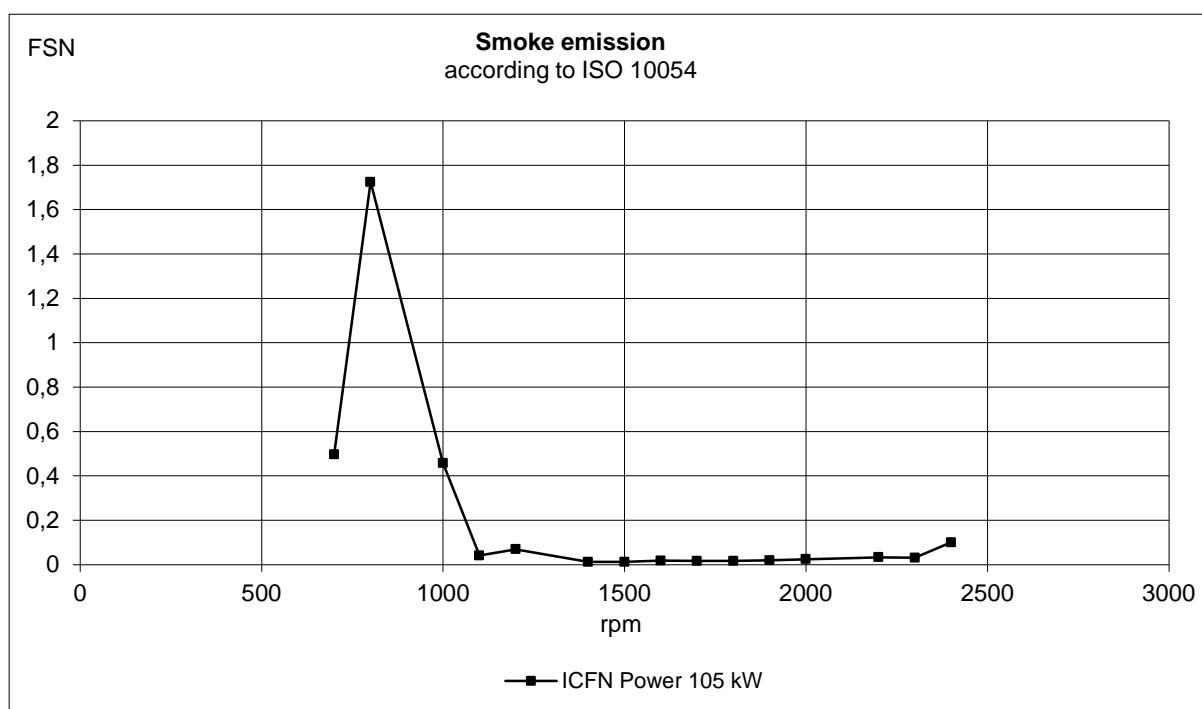
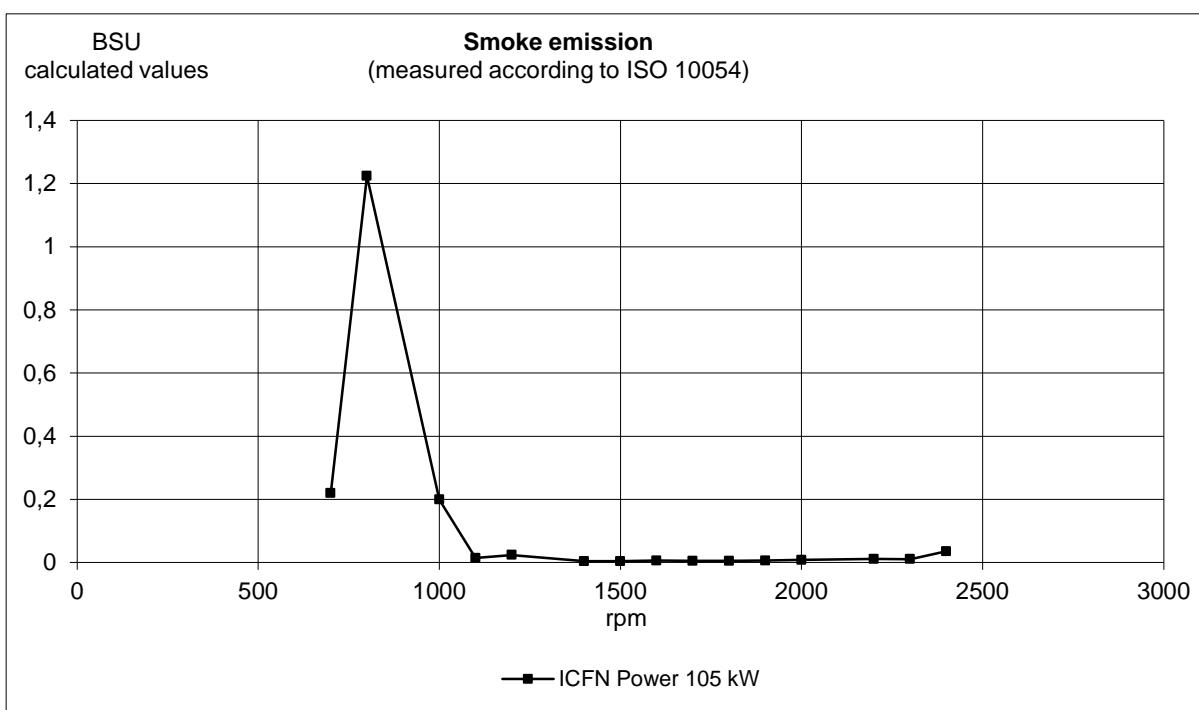
		rpm	1400	1800	2000	2300
Front end in line with crank shaft max:*	0.02 kgm ²	Nm	866	817	750	610
Flywheel	Ibf ft	639	603	553	450	
SAE 2, STD 10" & 11,5 ", 1.303 kgm2	0.03 kgm ²	Nm	866	748	711	457
	Ibf ft	639	552	524	337	
	0.04 kgm ²	Nm	866	695	645	399
	Ibf ft	639	513	476	294	
Front end belt pulley load.	Max up (above or equal to horizontal line)		kW	3,4	4,1	4,5
			hp	4,6	5,6	6,1
	Max down (below horizontal line)		kW	28,4	34,0	37,8
			hp	38,6	46,2	51,4
Maximum power on Rear PTO on top of flywheel housing(REPTO):*	kW	75				
	hp	102				
Speed ratio direction of rotation viewed from flywheel side		1:1 Counter clockwise				
Maximum torque on PTO at compressor position:*	Nm	200				
	Ibf ft	148				
Speed ratio direction of rotation viewed from flywheel side		1.026:1 Counter clockwise				
Timing gear at hydraulic pump PTO max:*	Nm	80				
	Ibf ft	59				
Speed ratio direction of rotation viewed from flywheel side		1.3:1 Clockwise				
Max allowed bending moment in flywheel housing SAE2	Nm	4600				
	Ibf ft	3393				
Max. rear main bearing load	N	5000				
	Ibf	1124,0				

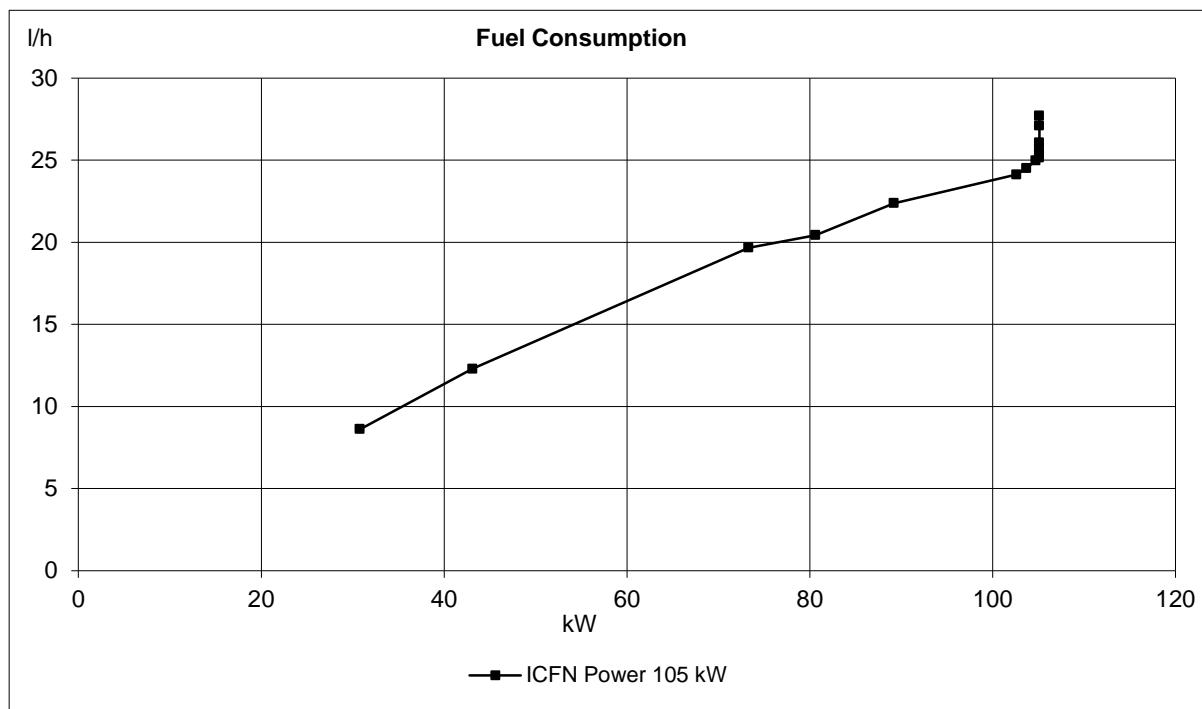
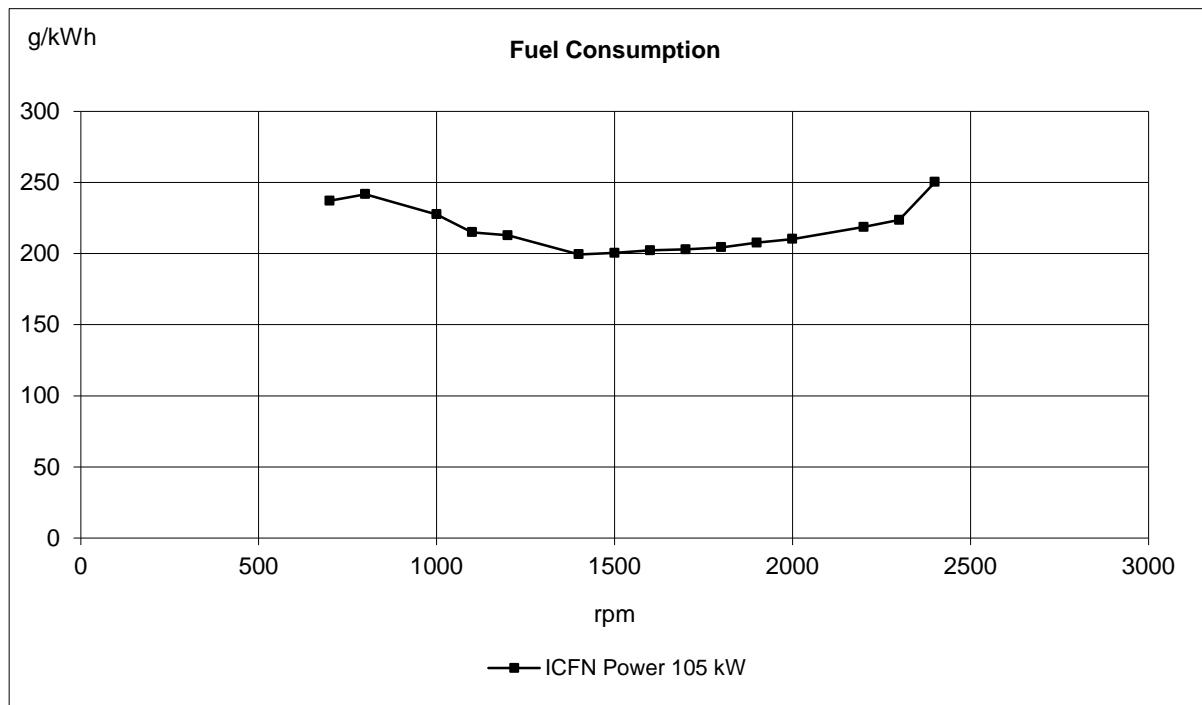
* Maximum allowed torque at individual PTO's.

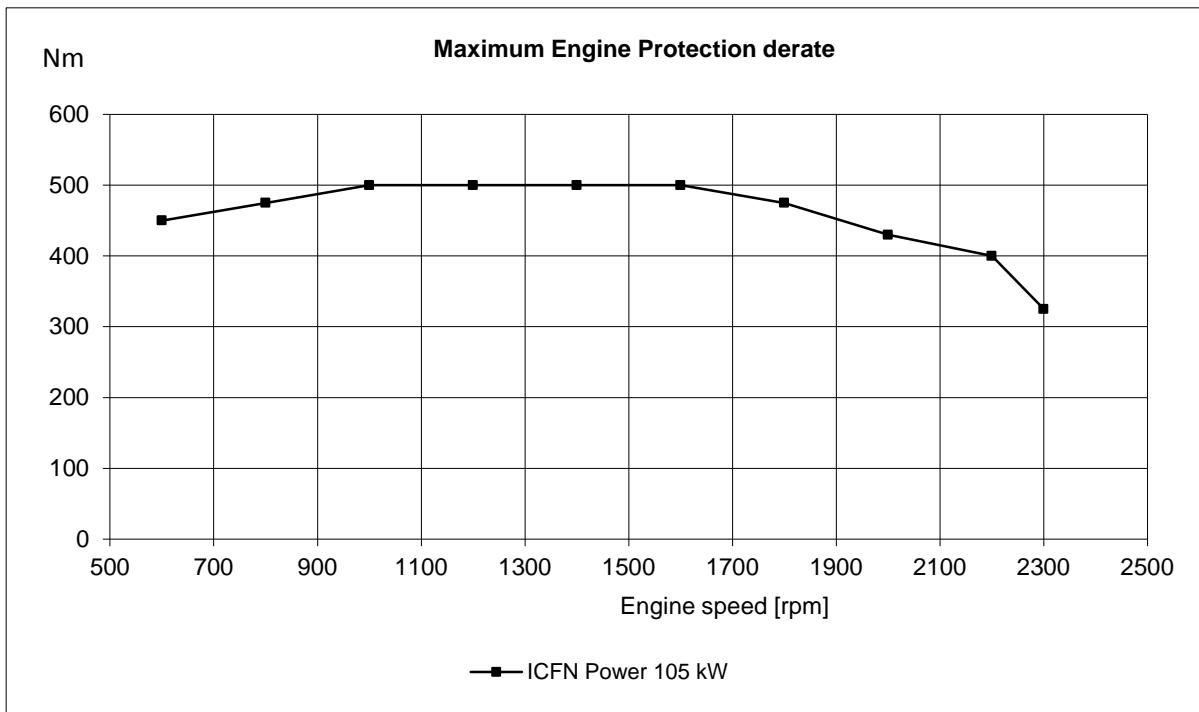
If more than one PTO output is used simultaneously, calculations needs to be performed to determine available maximum. Available torque depends on application inertia.

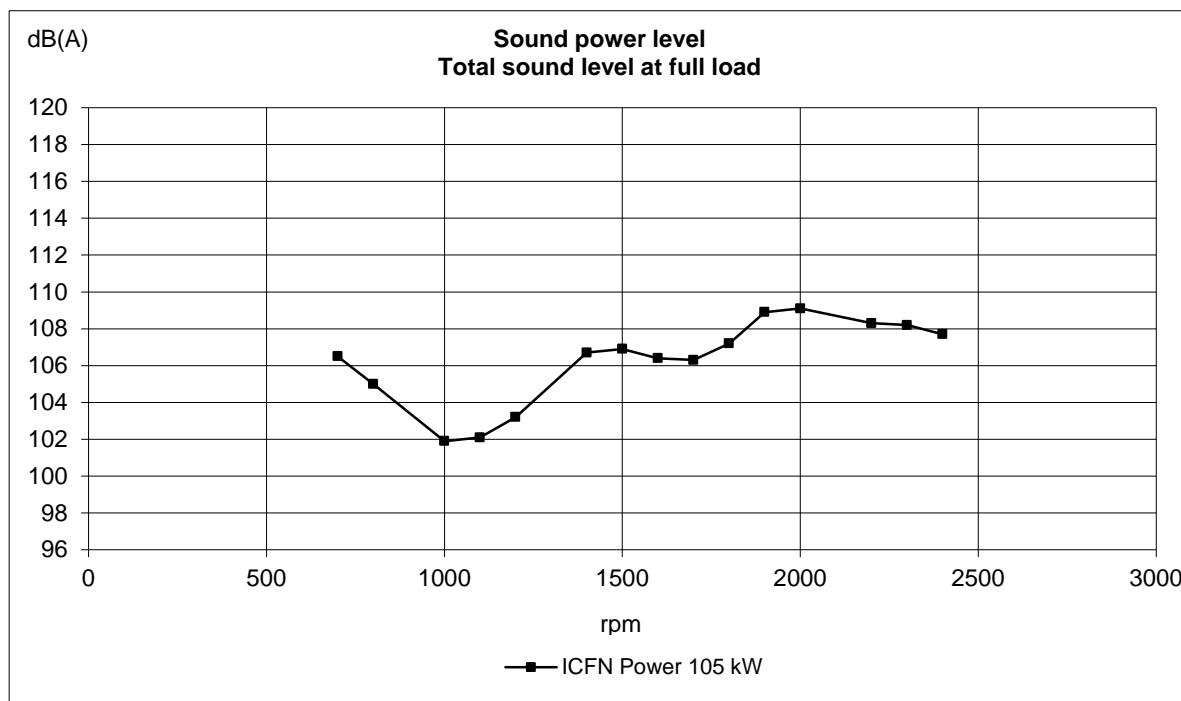
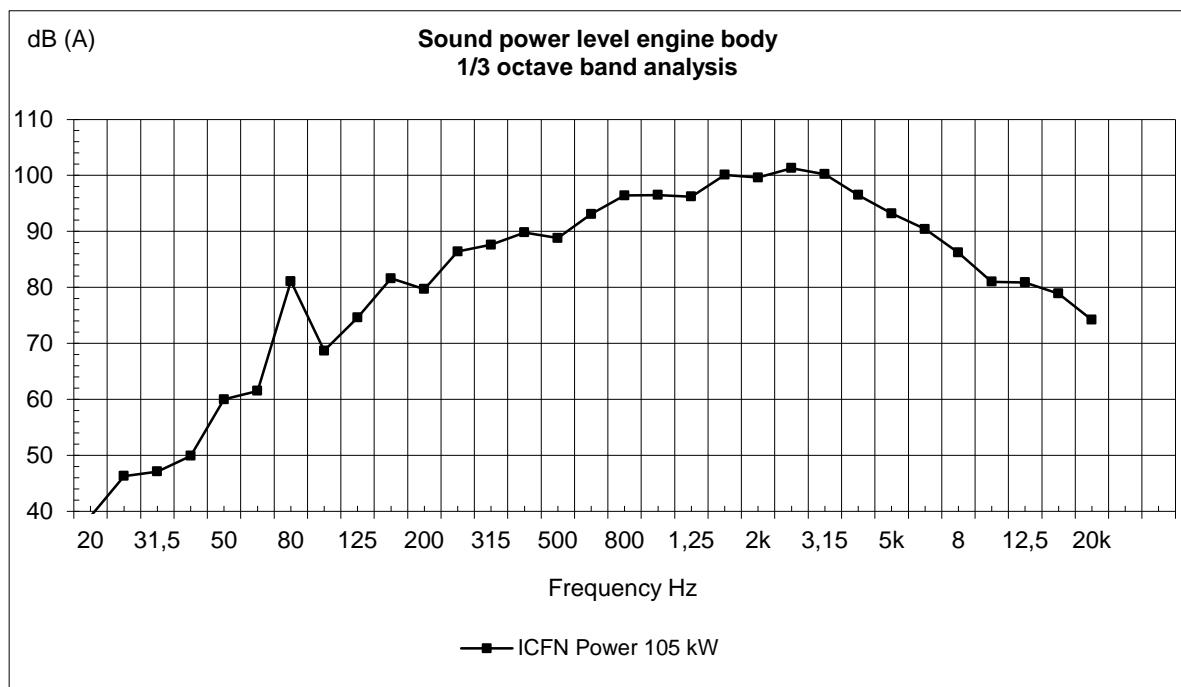


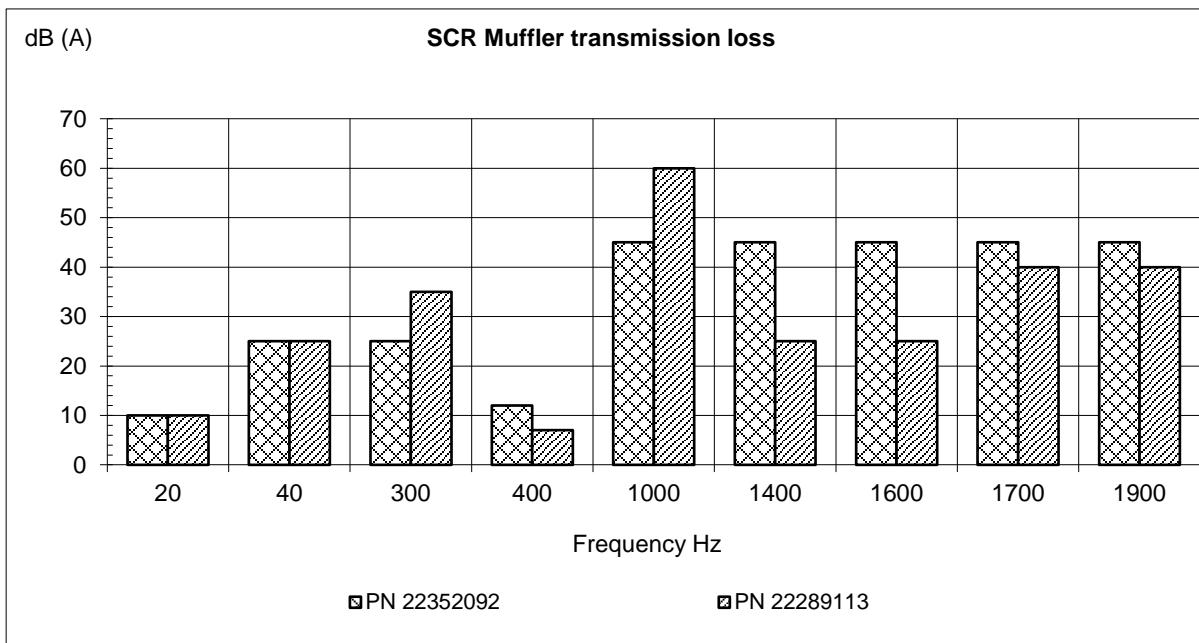


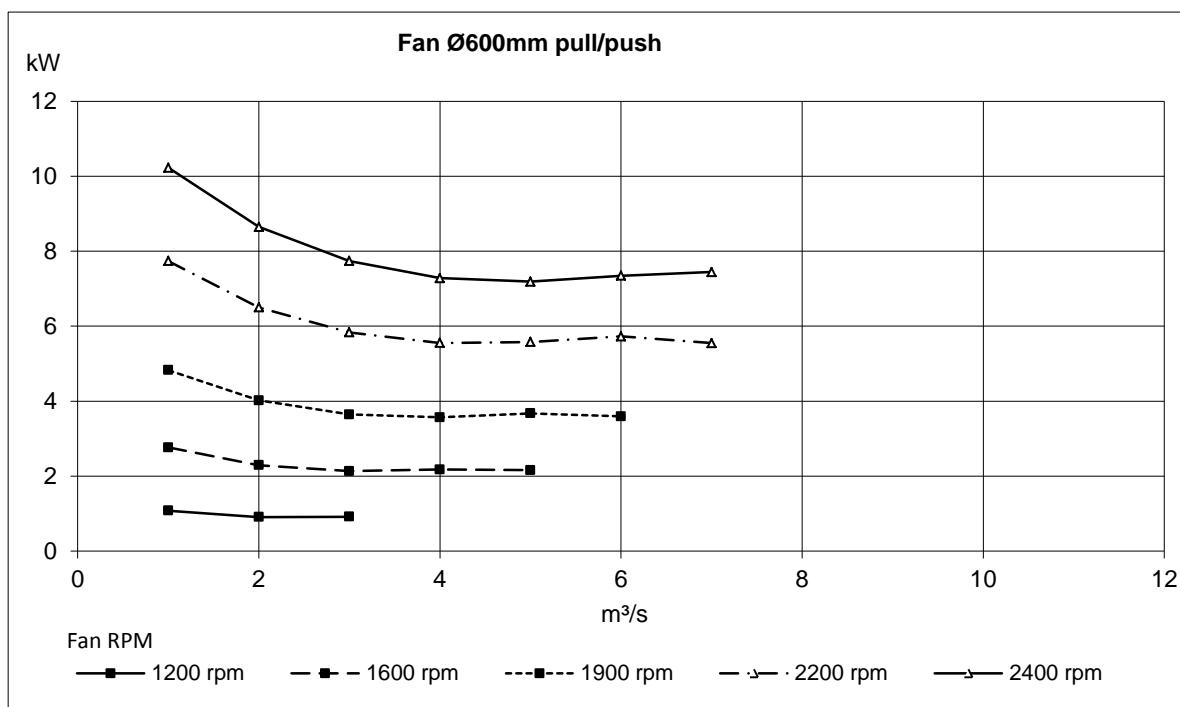




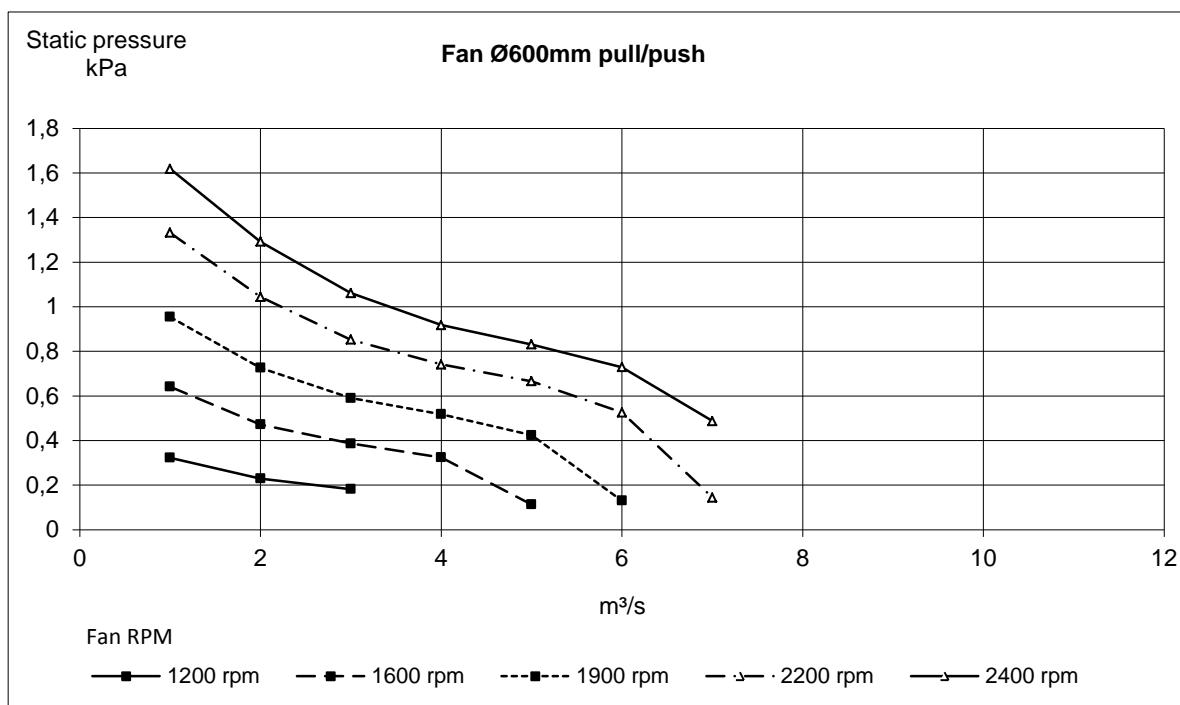








Maximum fan speed with visco clutch: 2400rpm



Maximum fan speed with visco clutch: 2400rpm

